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# Multi-Party Multi-Period Supply Chain Coordination

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### Multi-Party Multi-Period Supply Chain Coordination

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We use the following test settings for all three examples:

- Demand for product *R<sub>jt</sub>* is randomly generated based on a Normal distribution N~(100, 25).
- Bill of material,  $g_{jk} = 1 \forall j, k$
- Parts holding cost  $h_{jk} = \$1$  per part per day  $\forall j, k$
- Dedicated single source
  - $a_{jks} = 1$  for s = k,  $\forall j$ , and for  $k \le 4$  in Example A.
  - $a_{jks} = 1$  for s = k,  $\forall j$ , and for  $k \le 8$  in Example B.
  - $a_{jks} = 1$  for s = k,  $\forall j$ , and for  $k \le 12$  in Example C.
  - That is, supplier 1 can only produce part 1, supplier 2 can only produce part 2, and so on. This represents the situation where there is a dedicated single source for each part and each part costs \$10 ( $C_{jks} = $10$ ).
- Flexible source
  - $a_{jks} = 1$  for  $\forall j$  and for k = 5 in Example A
  - $a_{iks} = 1$  for  $\forall j$  and for k = 9 in Example B
  - $a_{iks} = 1$  for  $\forall j$  and for k = 13 in Example C
  - That is, the last supplier is able to product all the parts. Being a flexible source, the cost of each part will be higher, and we set a 50% price premium of \$15 per part (Cjks = \$15).
- $a_{jks} = 0$  otherwise
- Lower inventory limit  $I_{jkt} = 25 \forall j, k$ , and  $t \le 5$ ,  $I_{jkt} = 50 \forall j, k$ , and t = 6. The at the last period of the time horizon is set at a higher value to take care of sudden surge in demand beyond the time horizon.

- Upper inventory limit  $\hat{I}_{jkt} = 75 \forall j,k$ .
- Minimum order quantity  $\stackrel{\vee}{O}_{jkst} = 0 \ \forall \ j,k,s,t$ .
- Maximum order quantity  $\hat{O}_{jkst} = 100 \forall j,k,s,t \text{ and } a_{jks} = 1,0 \text{ otherwise.}$
- Relative difference tolerance  $\mathcal{E} = 0.5\%$ .

As the number of products, parts and suppliers increase from Example A to C, the following are set differently:

- Suppliers' capacities for producing the parts have to be increased accordingly.
- Example A:

$$\hat{O}_{kst} = 300 \text{ for } s = k, \forall t .$$

$$\hat{O}_{kst} = 500 \text{ for } s = 5, \forall t .$$

$$\circ$$
  $O_{kst} = 0$  otherwise.

• Example B:

• 
$$\hat{O}_{kst} = 700 \text{ for } s = k, \forall t$$
.  
•  $\hat{O}_{kst} = 1100 \text{ for } s = 9, \forall t$ .  
•  $\hat{O}_{kst} = 0 \text{ otherwise.}$ 

• Example C:

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• 
$$O_{kst} = 1100 \text{ for } s = k, \forall t$$
.  
•  $O_{kst} = 1700 \text{ for } s = 13, \forall t$ .

$$\circ \quad \hat{O}_{kst} = 0 \text{ otherwise.}$$

Example A-1: Asynchronous Bidding, Method 1.



Example A-2: Asynchronous Bidding, Method 2.



Example A-3: Asynchronous Bidding, Method 3







Example A-5: Synchronous Bidding, Method 2.



Example A-6: Synchronous Bidding, Method 3.





Example B-1: Asynchronous Bidding, Method 1.

Example B-2: Asynchronous Bidding, Method 2.



Example B-3: Asynchronous Bidding, Method 3.





Example B-4: Synchronous Bidding, Method 1.

Example B-5: Synchronous Bidding, Method 2.



Example B-6: Synchronous Bidding, Method 3.





Example C-1: Asynchronous Bidding, Method 1.

Example C-2: Asynchronous Bidding, Method 2.









Example C-4: Synchronous Bidding, Method 1.





Example C-6: Synchronous Bidding, Method 3.

